# INDUSTRIAL DUST COLLECTOR



### Introduction

Villo provides wide range of cartridge type dust collectors that are efficient and cost effective. These dust collectors are engineered to remove a wide range of dust and airborne particles that can effect production environment.



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### **VJ-H Series**

Manual Cleaning Type Industrial Dust Collector

Product Description

VJ-H Series is a simple industrial dust collector with large air volume, stable and reliable mechanical structure, small footprint, and flexible movement.



### Features

- Horizontal filter installation mechanism can reduce the height of machine, and can be very suitable for space limited working conditions. The material of filter cartridge can be water-oil resistant, polyester or other type depending upon the customer needs.
- · Patented manual filter cleaning is used (Patent No. 201220489001.3). At the back side of the machine, there is a rotary handle to clean the accumulated dust on the filter. It is convenient and cost saving.
- To keep the machine running safely and conveniently, the machine is equipped with a simple type magnetic switch, which has the thermal overload protection function. Also, it can achieve remote control function according to customer's requirement.







### Applications

Lithium battery slitting machine, composite material cutting machine, CNC machine, PCB V-CUT machine, vertical sawing machine for wood or metal processing applications, etc.







### · Optional Configurations

- > Multi tower light
- > Stainless steel version
- > Explosion proof version
- > Activated carbon filter
- > Converter
- > Enlarged capacity of dust collection bin
- > Additional H13/H14 filter









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### · Technical Parameters

Model	VJ-1.5H	VJ-2.2H	VJ-3.0H
Voltage (V / Hz)		380 / 50	
Power(kW)/(HP)	1.5 / 2.0	2.2 / 3.0	3.0 / 4.0
Max air flow (m3/h)/(CFM)	1500 / 883	2200 / 1295	3000 / 1765
Max air pressure (Pa) / (mmH, O)	1800 / 184	2500 / 255	2500 / 255
Air inlet Dia. (mm) / (in)	Ø 15	Ø 200 / 8	
Noise dB (A)	73±2	75±2	77±2
Filter area ( m²) / ( sq.ft )		8 / 86	
Filter efficiency		>99%	
Filter cleaning method	Ro	tary vane dust vibration struct	ure
Capacity of the dust container(L) / (gal)		15 / 4.0	
Dimensions [LxWxH] (mm) / (in)	653*700*1300/25.7*27.6*51.2	653*700*1300/25.7*27.6*51.2	653*700*1362/25.7*27.6*53.6
Weight (kg) / (lb)	130 / 287	140 / 309	190 / 419

<sup>\*</sup>Note: The mentioned values of Airflow and the Pressure may vary slightly with change in air inlet size.

### **VJF Series**

 Product Description
 VJF series is an industrial dust collector with multi-motor power, large air volume, pulse jet filter cleaning, stability and reliability. It can meet the dust removal needs of multiple industries and wide range

of processes.

Air Pulse Jet Dust Collector



### Features

- Compact design allows placement flexibility and saves floor space.
- The filter material is polyester with PTFE coated, which can filter 99.9% dust at 0.3 microns.
- Pulse jet cleaning method for the filter makes machine to work continuously. User can set the pulse frequency depending upon the requirements.
- Real-time monitoring of machine pressure changes can quickly detect whether the filter needs to be cleaned.







### Applications

A self-cleaning dust collector for continuous applications, where high collection efficiency is essential, such as grinding, sandblasting, mixing, packaging, vibrating screen, crushing, etc.









### · Optional Configurations

- > Multi tower light
- > Additional H13/H14 filter
- > Stainless steel version
- > Air speed sensor
- Explosion proof version
- n > Temperature sensor
- > Activated carbon filter
- Dust concentration detector
- Converter
- > Moderate pressure motor









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### Technical Parameters

Model	VJF-1.5	VJF-2.2	VJF-3.0	VJF-4.0	VJF-5.5	VJF-7.5	VJF-11	VJF-15	
Voltage (V / Hz)				380	/50			//	
Power(kW) / (HP)	1.5 / 2.0	2.2/3.0	3.0 / 4.0	4.0 / 5.5	5.5 / 7.5	7.5 / 10	11/15	15/20	
Max air flow (m3/h) / (CFM)	1500/882	2200/1294	3000/1765	4000/2353	5500/3235	7500/4412	9000/5294	12000/705	
Max air pressure (Pa) / (mmH, O)	1800/184	2500 / 255	2500 / 255	2500/255	2500/255	2600 / 265	2700 / 275	2800 / 286	
Filter area (m²) / (sq.ft)	11 / 118.5	22 / 237	22 / 237	44 / 474	44 / 474	66 / 710	99 / 1066	99 / 1066	
Filter efficiency	>99%								
Dust container capacity (L) / (gal)	30 / 7.9	50 /	13.2	60 / 15.	9 (2pcs)	80/21.2(2pcs)	100 / 26.4(2pcs)	100 / 26.4(2pc	
Noise dB (A)	71±2	73±2	74±2	76±2	78±2	79±2	80±2	81±2	
Filter cleaning method				Puls	e jet				
Air inlet Dia. (mm) / (in)	Ø15	0/6	Ø200/8	Ø250	/10	Ø300 / 12	Ø350/14	Ø400/16	
Dimensions [LxWxH] (mm) / (in)	795*630*1730, 31.3*24.8*68.1		5*1860 / 3.6*73.3	1100*925*2050/ 43.3*36.4*80.7	1195*1035*2100/ 47.1*40.8*82.7	1325*955*2040 / 57.1*37,6*80.3		05*2180/ 1.4*85.9	
Weight (kg) / (lb)	180/397	260 / 574	280/618	340 / 750	360 / 794	600 / 1823	810/1786	830 / 1830	

<sup>\*</sup>Note: The mentioned values of Airflow and the Pressure may vary slightly with change in air inlet size.

### **VJFB Series**

Industrial Explosion Proof **Dust Collector** 



### Features

- · Compact design allows placement flexibility and saves floor space.
- · Safety explosion venting membrane.
- Explosion proof motor and electrical control cabinet guarantees the safe running of the machine.
- Pulse jet cleaning method for the filter makes machine to work continuously. User can set the pulse frequency depending upon the requirements.
- · Vertical filter cartridge installation mechanism.
- Differential pressure gauge



### Applications

Specialized for collecting wide range of inflammable and explosive dust. It is suitable for powder metallurgy, aluminum powder grinding, grain processing, food production, high polymer plastics industry, synthetic dyes and coatings, pesticide and pharmaceutical manufacturing, plant fiber textile technology and so on.









### · Optional Configurations

- > Flameless quench device > Converter
- > Explosion isolation valve > Additional H13/H14 filter
- > Multi tower light
- Air speed sensor
- > Stainless steel version
- > Temperature sensor
- > Activated carbon filter
- > Dust concentration detector











Technical Parameters

Model	VJFB-1.5	VJFB-2.2	VJFB-3.0	VJFB-4.0	VJFB-5.5	VJFB-7.5	VJFB-11	VJFB-15
Voltage (V / Hz)				380	/50			
Power(kW) / (HP)	1.5 / 2.0	2.2 / 3.0	3.0 / 4.0	4.0 / 5.5	5.5 / 7.5	7.5 / 10	11/15	15/20
Max air flow (m3/h) / (CFM)	1500 / 882	2200 / 1294	3000/1765	4000 / 2353	5500/3235	7500 / 4412	9000 / 5294	12000 / 7059
Max air pressure (Pa) / (mmH, O)	1800 / 184	2500 / 255	2500 / 255	2500 / 255	2500 / 255	2600 / 265	2700 / 275	2800 / 286
Filter area (m²) / (sq.ft)	11/118.5	22 / 137	22 / 137	44 / 474	44 / 474	66/710	99/1066	99 / 1066
Filter efficiency				99	996			
Oust container capacity (L) / (gal)	30 / 7.9	50 /	13.2	60 / 15.	9 (2pcs)	80 / 21.2 (2pcs)	100 / 26.4 (2pcs)	100/26.4 (2pcs)
Noise dB (A)	71±2	73±2	74±2	76±2	78±2	79±2	80±2	81±2
Anti-explosive level				Exdl	IBT4			
Filter cleaning method				Puls	se jet			
Air inlet Dia. (mm) / (in)	Ø15	0/6	Ø200/8	Ø25	0/10	Ø300 / 12	Ø350/14	Ø400/16
Dimensions [LxWxH] (mm) / (in)	790*605*1730, 31.1*23.8*68.1		0°1900/ 9.6*74.8	1060*910*2095/ 41.8*35.9*82.5	1180*1010*2190/ 46.5*39.8*86.2	1350*900*1985/ 53.1*35.4*78.1	1350*1250*2175/ 53.1*49.2*85.6	1350*1250*2175/ 53.1*49.2*85.6
Weight (kg) / (lb)	190 / 419	270 / 596	300 / 662	360 / 794	380 / 838	630 / 1389	840 / 1852	870 / 1918

<sup>\*</sup>Note: The mentioned values of Airflow and the Pressure may vary slightly with change in air inlet size.

has the characteristics of explosion-proof, large air volume, pulse jet cleaning, stable and reliable

### **VJFX Series**

Industrial Auto Discharge **Dust Collector** 

 Product Description VJFX series industrial dust collector is equipped with automatic discharge system. This dust collector have features of large air volume, self-cleaning function, automatic discharge, stable and

small footprint.



### Features

- · Pulse jet cleaning method for the filter makes machine to work continuously. User can set the pulse frequency depending upon the requirements.
- PTFE coated filter cartridge The filter material is polyester with PTFE coated, which can filter 99.9% dust at  $0.3\ microns.$
- Rotary discharge valve Equipped with rotary discharge valve for automatic dust unloading.







### Applications

Suitable for working condition with large amount of dust such as powder feeding, mixing, grinding or cutting job, wood working and so on.









### · Optional Configurations

- > Pressure indication light >> Customizable collection box
- Stainless steel version
- > Tank level alarm
- > Explosion proof version
- Gate valve
- > Activated carbon filter
- Air speed sensor
- Converter
- > Temperature sensor
- > Additional H13/H14 filter >> Dust concentration detector









### Technical Parameters

Model	VJFX-1.5	VJFX-2.2	VJFX-3.0	VJFX-4.0	VJFX-5.5	VJFX-7.5	VJFX-11	VJFX-15
Voltage (V / Hz)				380	/50			
Power(kW)/(HP)	1.5 / 2.0	2.2 / 3.0	3.0 / 4.0	4.0 / 5.5	5.5 / 7.5	7.5 / 10	11/15	15/20
Max air flow (m3/h) / ( CFM )	1500 / 883	2200/1295	3000 / 1765	4000 / 2354	5500/3237	7500 / 4414	9000 / 5294	12000 / 7059
Max air pressure (Pa) / (mmH,O)	1800 / 184	2500 / 255	2500 / 255	2500 / 255	2500 / 255	2600 / 265	2700 / 275	2800 / 286
Filter area (m²) / (sq.ft)	11/118.5	22 / 237	22 / 237	44 / 474	44 / 474	66/710	99 / 1066	99/1066
Filter efficiency				2	99%			
Dust container capacity (L) / (gal)		According to customers' demand						
Noïse dB (A)	71±2	73±2	74±2	76±2	78±2	79±2	80±2	81±2
Filter cleaning method			Puls	se jet + Auto	matic disch	arge		
Ability of discharge (L/min) / ( gal/min)	48 / 12.7	96 / 25.4	96 / 25.4	144/38.0	144 / 38.0	192/50.7	192 / 50.7	192 / 50.7
Air inlet Dia. (mm) / (in)	Ø15	0/6	Ø200/8	Ø25	0/10	Ø300 / 12	Ø350 / 14	Ø350/14
Dimensions [LxWxH] (mm) / (in)	1100*1040*2450/ 43.3*41.0*96.5	1100*1040*2750/ 43.3*41.0*108.3	1100*1040*2850/ 43.3*41.0*112.2	1290*1200*2950 / 47.3*47.3*116.2	1200*1200*3050/ 47.3*47.3*120.1	1765*1280*3200/ 69.5*50.4*126.0	1765*1680*3350/ 69.5*50.4*131.9	1765*1680*3500 69.5*50.4*137.8
Weight (kg) / (lb)	230 / 507	300 / 661	400 / 882	500 / 1102	550 / 1213	600 / 1323	700	750

<sup>\*</sup>Note: The mentioned values of Airflow and the Pressure may vary slightly with change in air inlet size.

### **VJCF Series**

 Product Description VJCF Series is an industrial dust collector with high negative pressure, pulse jet cleaning, stable structure and small footprint.

High Negative Pressure Type Central Vacuum System



### Features

- · Pulse jet cleaning method for the filter makes machine to work continuously. User can set the pulse frequency depending upon the
- PTFE coated filter cartridge The filter material is polyester with PTFE coated, which can filter 99.9% dust at  $0.3\ microns.$
- Vertical installation would protect the filter from dust accumula-tion, which would ultimately increase the filter life, reduce gasket leaks, and result in better pulse cleaning.
- Spoiler installed at the air inlet let the dust particles to fall directly in to the dust collector. This avoids to install an additional cyclone





### Applications

Ideal for PCB processing industry with processes such as, multi-axis drilling, grinding board, chamfering, cutting, central cleaning for workshop, etc.









### · Optional Configurations

- > Multi tower light
- > Stainless steel version
- Central control system with variable frequency and constant pressure
- > Explosion proof version
- > Additional H13/H14 filter
- Activated carbon filter
- > Air speed sensor
- > Converter
- > Temperature sensor
- > Enlarged capacity of dust bin > Dust concentration detector







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### · Technical Parameters

Model	VJCF-75	VJCF-110	VJCF-125	VJCF-150	VJCF-185	VJCF-200	VJCF-250
Voltage(V / Hz)				380 / 50			
Power (kW) / (HP)	7.5 / 10.0	11.0 / 15.0	12.5 / 16.8	15/20	18.5 / 25	20 / 27	25 / 33.5
Max air flow (m3/h) / (CFM)	700 / 412	900 / 530	1050 / 618	1150/677	1370 / 806	1940 / 1141	1940 / 1141
Max air pressure (mmH, O) / (kPa)	2700 / 26.5	2800 / 27.5	2800 / 27.5	3300 / 32.3	3100 / 30.5	2200 / 21.6	3100 / 30.5
Filter area (m²) / (sq.ft)		22 /	237			44/474	
Filter efficiency				>99%			
Filter cleaning method				Pulse jet			
Dust container capacity (L) / (gal)		50 /	13.2			80/21	
Noise dB (A)	72±2	74±2	74±2	74±2	77±2	77±2	80±2
Form of emptying			Traveler curta	in type holde	r-on containe	r	
Air inlet Dia. (mm) / (in)	Ø75/3	Ø100/4	Ø100/4	Ø100/4	Ø150/6	Ø150/6	Ø150/6
Dimensions [LxWxH] (mm) / (in)	1	350*900*1750	/53*35.4*68	9	1700*90	0*1850 / 67.0*	35.5*72.9
Weight (kg) / (lb)	370 / 815	470 / 1036	500 / 1102	530 / 1169	600 / 1323	625 / 1378	650 / 1433

<sup>\*</sup>Note: The mentioned values of Airflow and the Pressure may vary slightly with change in air inlet size.

### **VX Series**

Cabinet Type High Pressure Dust Collector

Product Description

VX series is an industrial dust collector with high negative pressure, stable design, small footprint and flexible movement.



### Features

- Equipped with manual filter cleaning device for easy filter cleaning.
   Can be changed to Self-cleaning type upon the customer's requirement.
- Maintenance free powerful turbine motor which can work continuously for 24 hours.





### Applications

A manual cleaning dust collector with high negative pressure for continuous working applications such as metal working (grinding, cutting, drilling, sandblasting); PCB machining; battery manufacturing, etc.













### Optional Configurations

- Self-cleaning version
- Stainless steel version
- > Enlarged collection bin
- > Explosion proof version
- > Converter
- > Multi tower light
- > Additional H13/H14 filter
- Air speed sensor
- > Temperature sensor
- > Dust concentration detector
- Differential pressure alarm









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### Technical Parameters

	VX-150	VX-220	VX-300	VX-400	VX-550	VX-750
Model	VX-150F	VX-220F	VX-300F	VX-400F	VX-550F	VX-750F
Voltage (V / Hz)			380	/50		
Power (kW) / (HP)	1.6 / 2.15	2.2 / 3.0	3.0 / 4.0	4.0 / 5.5	5.5 / 7.5	7.5 / 10.0
Max air flow (m3/h) / (CFM)	210/55	265 / 156	318 / 187	420 / 247	530/312	700 / 412
Max vacuum (mmH, O) / (kPa)	2000 / 19.6	2350 / 23	2600 / 25.5	2600 / 25.5	3000 / 29.4	2700 / 26.5
Air inlet Dia. (mm) / (in)			05	0/2		
Filter efficiency			>9	9%		
		VX series	5			
Filter area (m²) / (sq.ft)	1.8/	19.4	3.5 /	37.7	3.5	37.7
apacity of collection barrel (L) / (gal)	22/	5.8	26	6.9	30	7.9
Dimensions [LxWxH] (mm) / (in)	530*540*1040/	20.9*21.3*40.9	600*750*1250	/ 23.6*29.5*49.2	760*680*1355 / 30.0*26.8*53.4	785*750*1365 31.0*29.6*53.8

	VX-F Serie	?S	
Filter area (m²)/(sq.ft)	2/21.5	4.8 / 51.7	7.2 / 77.6
Capacity of collection barrel (L) / (gal)	30 / 7.9	30 / 7.9	40 / 10.6
Dimensions [LxWxH] (mm) / (in)	860*650*940 / 33.9*25.6*37.0	860*650*940 / 33.9*25.6*37.0	1050*780*1150 / 41.3*30.7*45.3

<sup>\*</sup>Note: The mentioned values of Airflow and the Pressure may vary slightly with change in air inlet size.

### **VN Series**

Separator Built-in Type Dust Collector

Product Description

VN series is an industrial dust collector focusing on the laser cutting industry. It has the characteristics of large air volume, pulse jet cleaning, stable and reliable



### Features

- Pulse jet cleaning method for the filter makes machine to work continuously. User can set the pulse frequency depending upon the requirements.
- PTFE coated filter cartridge
   The filter material is polyester with PTFE coated, which can filter
   99.9% dust at 0.3 microns.
- Easy installation of horizontal type filter, can reduce the time to replace the filter.
- Spoiler installed at the air inlet let the dust particles to fall directly in to the dust container. This avoids to install an additional cyclone separator.







### Applications

An effective solution for machine processes such as sheet metal laser cutting, grinding, sandblasting and other operations.









### Optional Configurations

- > Multi tower light
- Air speed sensor
- > Stainless steel version
- Temperature sensor
- > Explosion proof version
- Dust concentration detectorCustomizable collection box
- > Activated carbon filter

> Converter

- Tank level alarm
- > Additional H13/H14 filter











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### · Technical Parameters

Model	VN-4500	VN-6500	VN-8500
Voltage (V / HZ)		380 / 50	
Power(kW) / (HP)	5.5 / 7.5	7.5 / 10	11 / 15
Max air flow $(m^3/h) / (CFM)$	4500 / 2650	6500 / 3825	8500 / 5000
Max air pressure (Pa)/(mmH <sub>2</sub> O)	4500 / 459	4500 / 459	4500 / 459
Filter area (m²) / (sq.ft)	94 / 1012	141 / 1518	141 / 1518
Air inlet Dia. (mm) / (in)	Ø 250 / 10	Ø 250 / 10	Ø 300 / 12
Noise dB (A)	75±2	76±2	77±2
Filter efficiency		99%	
Filter cleaning method		Pulse jet	
Dimensions [LxWxH] (mm) / (in)	1290*1390*2285 / 50.8*54.7*90.0	1290*1390*2735 / 50,8*54,7*107.7	1495*1565*3060 / 58.9*61.7

<sup>\*</sup>Note: The mentioned values of Airflow and the Pressure may vary slightly with change in air inlet size.

### **VJFCB Series**

High Negative Pressure Explosion Proof Dust Collector



 Product Description VJFCB Series is an explosion-proof industrial dust collector with high negative pressure, pulse jet cleaning, stable and small footprint. It meets the explosion-proof requirements for the flammable and explosive dust

environment.

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### Features

- · Pulse jet cleaning method for the filter makes machine to work continuously. User can set the pulse frequency depending upon the
- The filter material is polyester with PTFE coated, which can filter 99.9% dust at 0.3 microns.
- Safety explosion venting membrane: to absorb the explosion wave in case of accident.
- Explosion proof motor and electrical control box: guarantees the safe running of the machine. All of the electrical components are "Schneider" brand.









### Applications

ing, vibration screen, air conveying, packaging, etc.









### · Optional Configurations

- > Flameless quench device >> Converter
- Explosion isolation valve Additional H13/H14 filter
- > Multi tower light Air speed sensor
- Stainless steel version
  - Temperature sensor
- > Activated carbon filter
- > Dust concentration detector











An effective solution for machining processes such as laser welding, mixing, cutting, bagging, grinding, sand blasting, plexiglass process-







### Technical Parameters

Model	VJFCB-1.5	VJFCB-2.2	VJFCB-3.0	VJFCB-4.0	VJFCB -5.5	VJFCB -7.5	VJFCB-11W	VJFCB-15W		
Voltage (V / Hz)				380	/50					
Power(kW) / (HP)	1.5 / 2.0	2.2 / 3.0	3.0 / 4.0	4.0 / 5.5	5.5 / 7.5	7.5 / 10	11 / 15	15 / 20		
Max air flow (m³/h) / (CFM)	210 / 123	265 / 156	318 / 187	420 / 247	530/312	700 / 412	1000 / 588.6	1320 / 776.9		
Max air pressure (mmH <sub>2</sub> O) / (kPa)	2000 / 19.6	2350 / 23.0	2700 / 26.5	2600/25.5	3000/29.4	2700 / 26.5	2350 / 23	2350 / 23		
Filter efficiency				99	996					
Filter area (m²) / (sq.ft)	11/	11 / 118.5				22 / 237				
Filter cleaning method				Puls	e jet					
Air inlet Dia. (mm) / (in)	Ø 50 / 2	Ø 50 / 2	Ø 50 / 2	Ø 50 / 2	Ø 75/3	Ø 75 / 3	Ø 100/4	Ø 100 / 4		
Dimensions [LxWxH] (mm) / (in)	750*680*1770/ 29.6*26.8*69.7	750*680*1800/ 29.6*26.8*70.9	750*680*1860 / 29.6*26.8*73.3	840*780*2010/ 33.1*30.7*79.2	970*900*1950/ 38.2*35.5*76.8	1040*900*2150/ 41.0*35.5*84.7	1980*1010*2100/ 78.0*39.8*82.7	1980*1010*2100 78.0*39.8*82.7		
Anti-explosive level				Exdl	IBT4					

<sup>\*</sup>Note: The mentioned values of Airflow and the Pressure may vary slightly with change in air inlet size.

### **VJFGB Series**

Moderate High Pressure Explosion Proof Dust Collector



 Product Description VJFGB Series is an explosion-proof industrial dust collector with moderate high negative pressure, pulse jet cleaning, stable structure and small footprint. It meets the explosion-proof requirements in the environment with inflammable

and explosive dust.

### Features

- · Pulse jet cleaning method for the filter makes machine to work continuously. User can set the pulse frequency depending upon the
- The filter material is polyester with PTFE coated, which can filter 99.9% dust at 0.3 microns.
- Spoiler installed at the air inlet let the dust particles to fall directly into the dust collector. This avoids to install an additional cyclone
- Safety explosion venting membrane: to absorb the explosion shock wave in case of accident.
- Explosion proof motor and electrical control box: guarantees the safe running of the machine. All of the electrical components are "Schneider" brand.









### Applications

It is suitable for process such as mixing, cutting, bagging, grinding, sandblasting, plexiglass processing, vibrating screen, air transportation, packaging operation, etc.









### · Optional Configurations

- > Flameless quench device > Converter
- > Explosion isolation valve >> Additional H13/H14 filter
- > Multi tower light
- Air speed sensor
- > Stainless steel version
- > Temperature sensor
- > Activated carbon filter
- > Dust Concentration Detector













### · Technical Parameters

Model	VJFGB-1.5	VJFGB-2.2	VJFGB -3.7	VJFGB -5.5	VJFGB-7.5	VJFGB-11W	VJFGB-15W		
Voltage (V / Hz)		W		380 / 50		3,1			
Power(kW) / (HP)	1.5 / 2.0	2.2 / 3.0	3.7 / 5.5	5.5 / 7.5	7.5 / 10	11/15	15/20		
Max air flow (m³/h) / (CFM)	1200 / 706	1980 / 1165	2880 / 1694	3000 / 1765	3600/2118	3900 / 2294	5400 / 3176		
Max air pressure (Pa) / (mmH <sub>2</sub> O)	2000 / 204	2400 / 245	3800 / 387	4000 / 408	4000 / 408	5000 / 510	5000 / 510		
Filter efficiency		99%							
Filter area (m²) / (sq.ft)	11 / 118.5	22 / 237	22 / 237	44 / 474	44 / 474	44 / 474	66/710		
Filter cleaning method				Pulse jet					
Air inlet Dia. (mm) / (in)	Ø 100 / 4	Ø 150 / 6	Ø200/8	Ø 200 / 8	Ø200/8	Ø 250 / 10	Ø 250 / 10		
Dimensions [LxWxH] (mm) / (in)	750*700*1750 / 29.5*27.6*68.9	900*800*1850/ 35.5*31.5*72.9	900*800*1850 / 35.5*31.5*72.9	1000*900*1950/ 39.4*35.5*76.8	1000*900*1950/ 39.4*35.5*76.8	2460*1405*2610 / 96.9*55.3*102.8	2730*1870*2890 107.5*73.7*113.8		
Anti-explosive level				ExdIIBT4					

<sup>\*</sup>Note: The mentioned values of Airflow and the Pressure may vary slightly with change in air inlet size.

### **VFO Series**

**Dust Collection System** 



 Product Description VFO Series is a central dust collection system. It has the characteristics of large air volume, stable structure and convenient cartridge installation and ejection mechanism. It is suitable to deal with the production and processing of a large amount of dust.

#### Features

- · Modular combination structure Only requires a small changes to the original equipment and piping systems, modular dust collector unit can achieve rapid expansion to increase productivity and expand production scale, reduce expansion cost.
- · Easy installation & ejection of declined insertion type filter, can reduce the time to replace the filter.
- The filter material is polyester with PTFE coated, which can filter 99.9% dust at 0.3 microns.
- · Pulse jet cleaning method for the filter makes machine to work continuously. User can set the pulse frequency depending upon the







### Applications

Suitable for wood working, grinding, cutting, feeding and other applications with a large amount of dust in other multi-site centralized dust conditions.









### · Optional Configurations

- > Multi tower light
- > Stainless steel version
- > Explosion proof version
- > Activated carbon filter
- > Converter
- > Air speed sensor
- Temperature sensor
- Dust concentration detector
- Customizable collection box
- > Tank level alarm
- Gate valve
- > Additional H13/H14 filter > Central control system with variable frequency and
  - constant pressure



















### · Technical Parameters

Model	VFO 3-12	VFO 3-24	VFO 3-36	VFO 3-48	VFO 3-60	VFO 3-72
Voltage (V / Hz)			380	/50	711	
Air flow (m³/h) / (CFM)	9000~15000 / 5300~8800	18000~30000 / 10600~17700	27000~45000 / 15900~26500	36000~60000 / 21200~35300	45000~75000 / 26500~44100	54000~90000 / 32000~53000
Power	Calculate the			according to the appropriate fan p		of the system,
Filter cartridge quantity (pcs)	12	24	36	48	60	72
Filter area (m²)/(sq.ft)	144/1550	288/3100	432 / 4650	576 / 6200	720/7750	864/9300
Filter efficiency			99	196		
Capacity of the dust container (L) / (gal)	100 / 26.4 (1pcs)	200/52.8 (2pcs)	300 / 79.2 (pcs)	400 / 105.6 (4pcs)	500 / 132 (5pcs)	600 / 158,4 (6pcs
Noise dB (A)	82±2	83±2	85±2	85±2	88±2	90±2
Filter cleaning method		pulse je	et cleaning+hold	er on dust collect	ing box	
Dimensions (Excluding the Blower) [LxWxH] (mm) / (in)	1120*1910*3100/ 44.1*75.2*122.0	2240*1910*3640/ 88.2*75.2*143.3	3360*1910*3640/ 132.3*75.2*143.3	4480*1910*3640/ 176.4*75.2*143.3	5600*1910*3640/ 220.5*75.2*143.3	6720*1910*3640/ 264.6*75.2*143.3
Weight (kg) / (lb)	400 / 882	800 / 1764	1200 / 2646	1600 / 3528	2000 / 4410	2400 / 5290
₩ The	air flow and Neg and then	ative pressure c choose the bigg	an be calculated ger or more suita	according to the	e actual conditi iine.	on,

<sup>\*</sup>Note: The mentioned values of Airflow and the Pressure may vary slightly with change in air inlet size.

### **VH-Z Series**

Large Air Flow Type Central Dust Collector



 Product Description VH-Z Series is a central dust collection system with large air volume. This system is equipped with a pulse jet filter cleaning mechanism and vertical installation of filter cartridges which increases the filtration efficiency by several

### Features

- · Pulse jet cleaning method for the filter makes machine to work continuously. User can set the pulse frequency depending upon the
- · The filter material is polyester with PTFE coated, which can filter 99.9% dust at 0.3 microns.
- Vertical installation would protect the filter from dust accumula-tion, which would ultimately increase the filter life, reduce gasket leaks, and result in better pulse cleaning.





### Applications

Suitable for capacitance spray operations, tin packaging operations, CCL operations, spraying production line operations, ceramic raw embryo processing, polishing workshop, welding smoke purification and other multi-site centralized dust conditions.









### · Optional Configurations

- > Multi tower light
- > Stainless steel version
- Explosion proof version
- > Activated carbon filter
- Converter
- Air speed sensor
- > Temperature sensor
- > Dust concentration detector
- Customizable collection box
- > Tank level alarm
  - Gate valve
- Additional H13/H14 filter
  Central control system with variable frequency and constant pressure

















### · Technical Parameters

		380	/50		
710~10600 / 3360~6240	10600~21200 / 6240~12470	13200~26300 / 7765~15470	17500~22450 / 10300~13200	19650~25250 / 11560~14850	28100~36450 / 16530~21450
Calculate the	total pressure/s and t	tatic pressure as hen select the a	cording to the t ppropriate fan p	otal resistance c lower	of the system,
84 / 904	170 / 1830	204/2196	204/2196	306 / 3294	360 / 3875
		99	196		
70 / 18.5	50×2/13.2×2	50×2/13.2×2	50×2/13.2×2	50×2/13.2×2	50×3/13.2×2
82±2	83±2	85±2	85±2	88±2	90±2
	pulse je	t cleaning+holde	er on dust collec	ting box	
Ø350 / 14	Ø500 / 20	Ø550 / 22	Ø550 / 22	Ø600 / 24	Ø650 / 26
50*1134*1963/ 57,1*44.6*77.2	1840*1350*2075 / 72.4*53.1*81.7	2000*1350*2075/ 78.7*53.1*81.7	2000*1350*2075/ 78.7*53.1*81.7	2500*1500*2200 / 98.4*59.1*86.7	2500*1500*2400 98.4*59.1*94.5
3	84/904 70/18.5 82±2 Ø350/14 60*1134*1963/	3360-6240 6240-12470 62400-12470 62400-12470 62400-12470 62400-12470 62400-12470 62400-1	3360-6240′ 6240-12470′ 7765-15470′ Calculate the total pressure/static pressure as and then select the a sele	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	8360-6240′     6240-12470′     7765-15470′     10300-13200′     11560-14850′       Calculate the total pressure/static pressure according to the total resistance of and then select the appropriate fan power     84/904     170/1830     204/2196     204/2196     306/3294       84/904     170/1830     204/2196     204/2196     306/3294       99%     99%     99%       70/18.5     50×2/13.2×2     50×2/13.2×2     50×2/13.2×2     85±2     85±2       82±2     83±2     85±2     85±2     88±2       pulse jet cleaning+holder on dust collecting box       Ø350/14     Ø500/20     Ø550/22     Ø550/22     Ø600/24       301134*1963/     1840*1350*2075/     2000*1350*2075/     2000*1350*2075/     2500*1500*2200/

\*Note: The mentioned values of Airflow and the Pressure may vary slightly with change in air inlet size.

### **VH/VHX Series**

Multiple Filtration Type Fume Extractor

· Optional Configurations

> Stainless steel version
 > Multi tower light
 > Explosion-proof version
 > Upgrade to Siemens motor
 > Swivel casters with brake

> HEPA filter> Filter cartridge version



### Product Description

VH series are high efficiency fume extractors with multiple filtration system; very ideal for the air purification of smoke and fumes in laser and related processing.

VHX series are highly efficient welding fume extractors with 3-stage filter system; very ideal for the fume and dust extraction in the soldering process of the circuit boards and electronic industry.

### Applications

VH Series: Low power laser welding, cutting, engraving and other laser processing in the auto industry, industrial automation, etc.

VHX Series: Welding (manual arc welding; gas shielded arc welding; argon arc welding, etc.) cutting, grinding, and other smoke purification applications.













### Features

- Filtration efficiency is 99.97%-99.99% at 0.3 microns with multiple filtration system.
- Large airflow, simple structure, economic space occupation, cost-saving and reliable.
- The brushless motor and excellent metal plate technology ensures long-lasting durability.
- Compact structure product including convenient 360 degree rotation suction arm for desirable positioning.
- The product uses the PWM controller, the air volume is variable, and it is practical, convenient and energy-saving.















### · Technical Parameters

Model	VHX-15J	VHX-15	VHX-15D	VH-400	VH-880	VH-1000
Voltage (V / Hz)	220 / 50					
Power (W) / (HP)	135 / 0.18		400 / 0.55	880 / 1.18	1000 / 1.34	
Max air flow (m <sup>3</sup> /h) / ( CFM )	200 / 118		257 / 152	500 / 294	600 / 353	
Max air pressure (Pa) / (mmH <sub>2</sub> O)	2500 / 255	3200 / 326	3200 / 326	5600/571	7000 / 714	7000 / 714
Noise dB (A)	60±2		60±2	64±2	67±2	
Air inlet Dia. (mm) / (in)	Ø 50 / 2.0	Ø 50 / 2.0	2*Ø50/2	Ø50/2	Ø 100 / 4	Ø 100 / 4
Filter efficiency	>99%					
Dimensions [LxWxH] (mm) / (in)	320*300*460 / 12.6*11.8*18.1				450×450×1200 /17.7*17.7*47.2	
Weight (kg) / ( lb )	20 / 44	20 / 44	22 / 4 8.5	65 / 143	75 / 165	85 / 187

 $<sup>{}^*\! \</sup>text{Note: The mentioned values of Airflow and the Pressure may vary slightly with change in air inlet size.}$ 

### **VH-T/VHT Series**

Filter Cartridge Type Fume Extractor



## Optional Configurations

- > Stainless steel version
- > Multi tower light
- > Explosion-proof version
- > Odor removal version
- > Manual/ Self filter-cleaning version
- > Swivel casters with brake

### Product Description

VH-T series are highly efficient welding fume extractors with self-cleaning system, very ideal for the fume and dust disposal in the welding workshop or other similar working conditions.

VHT Series are also high efficiency welding fume extractors that are equipped with high efficiency filter cartridge. They are ideal for the fume and dust disposal in the soldering process of the circuit boards and electronic industry.

### Applications

VH-T: Welding (manual arc welding; gas shielded arc welding; argon arc welding, etc.), cutting, grinding, and other smoke purification applications.

VHT: Smoke purification in single phase voltage working conditions. Such as the soldering, wave soldering, laser welding, sculpture, etc.













### Features

- The filter material is polyester with PTFE coated, which can filter 99.9% dust at 0.3 microns.
- The compact and portable product including a convenient 360degree rotation suction arm for desirable positioning.
- VH-T: Pulse jet cleaning method for the filter makes machine to work continuously. User can set the pulse frequency depending upon the requirements.
- VH-T: Siemens motor and excellent metal plate technology ensures long-lasting durability.
- VHT: The high quality brushless motor and excellent metal plate technology ensures long-lasting durability.













### Technical Parameters

Model	VHT-15S	VH-150T	VH-220T	
Voltage (V / Hz)	220 / 50	380 / 50		
Power (W) / (HP)	135 / 0.18	1500 / 2.0	2200 / 3.0	
Max air flow (m <sup>3</sup> /h) / ( CFM )	220 / 129.4	1500 / 882	2200 / 1294	
Max air pressure (Pa) / (mmH <sub>2</sub> O)	3200 / 326	1780 / 182	2000 / 204	
Noise dB (A)	63±2	75±2		
Air inlet Dia. (mm) / (in)	Ø 50 / 2.0	Ø 150 / 6.0	Ø 150 / 6.0 (2pcs, φ150/pcs	
Filter area (m²) / (sq.ft)	1.8 / 19.4	10.0 / 12.0	15.0 / 18.0	
Filter efficiency	>99%	>99%		
Dimensions [LxWxH] (mm) / (in)	320*300*520 / 12.6*11.8*20.5	700*750*1400 / 27.6*29.5*55.1	700*750*1600/27.6*29.5*63.0	
Weight (kg) / (lb)	23 / 50.7	150/331	210 / 463	

 $<sup>\</sup>hbox{``Note: The mentioned values of Airflow and the Pressure may vary slightly with change in air inlet size.}$ 

Accessories List Accessories List



### **Suction Nozzle**

- Diameter: φ40mm/φ50mm
- Material: φ40mm—Plastic
   φ50mm—Aluminum



Long

### Hose Connector

- Diameter: φ40mm
- Material: Plastic



### Water Brush

- Diameter: φ40mm/φ50mm
- Material: Aluminum



### Brush

- Diameter: φ40mm/φ50mm
- · Material: Aluminum



### **Round Brush**

- Diameter: ф40mm
- · Material: Plastic



### **Bend Pipe**

- Diameter: φ40mm/φ50mm
- · Material: Aluminum



### **Double Bend Pipe**

- Diameter: φ50mm
- Material: Aluminum



### Hose

- Diameter: φ40mm/φ50mm
- Material: PVC



**Pressure Guage** 



Solenoid Valve



Schneider switch control box



Carbon Brush Motor



Collection Bag



Filter Cartirdge / Bag



Motor for Filter Cleaning



Spark Trap

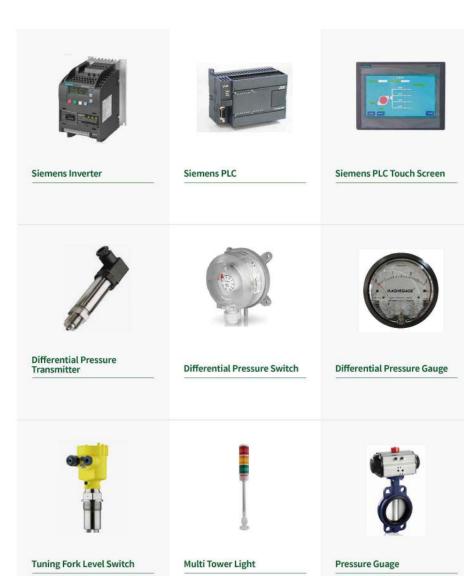


Turbine motor



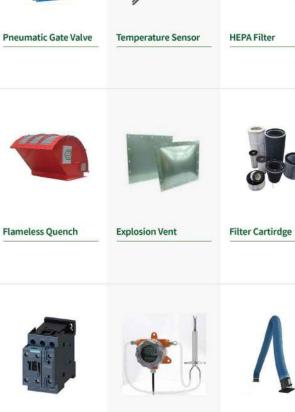
Wall Valve

### **Accessories List Accessories List**













Soft Starter





Air Speed Sensor Flexible Suction Arm